



1863 Eastman Ave.
Ventura, Ca. 93003
www.arp-bolts.com

Part Number: 150-2506

Application: FORD 6.4L POWERSTROKE DIESEL

Crankshaft Flange Bolt- Installation

- [1] Please check the part-number(s) for your application against the part-number(s) listed on the instruction sheet.
- [2] Position the chamfered side of the washer on the bolt so it faces the bolt head. This is done to clear the radius on the under head of the bolt. **Note:** Improper installation of the washer will cause premature bolt failure.
- [3] Lubricate the threads of the bolt with **LOCTITE 242** and the under head of the bolt with **ARP ULTRA-TORQUE FASTENER ASSEMBLY LUBRICANT**.
- [4] Remove, replace and tighten one bolt at a time using an alternating or criss cross pattern. **Warning: Replacing more than one bolt at time will result in engine vibration and premature transmission wear. DO NOT remove all the bolts at once.**
- [5] Torque the bolts to 100 ft lbs using the specified lubricants in Step 3.

If you have any questions or need additional information please contact us at **(805) 339-2200** or by FAX at **(805) 650-0742**