



## INSTALLATION INSTRUCTIONS

MAKE: Ford  
MODEL: Super Duty F-250 / F-350  
YEAR: 2008-2010  
ENGINE: V8-6.4L (td) Power Stroke

## Twisted Steel Headers, Up-Pipes 48-33016



### Parts Included

- (P/N 05-145151) S/A Tube, Right Up-Pipe
- (P/N 05-145152) S/A Tube, Left Up-Pipe

**CAUTION:** Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. aFe recommends professional installation on our products.

**Step 1:** Removal of the OE down pipe and up pipes requires raising the cab off the chassis.

**Step 2:** Remove the OE downpipe.

**Step 3:** Remove the EGR pipe.

**Step 4:** Remove the left side up pipe.

**Step 5:** Remove the EGT sensor from the right side up pipe.

**Step 6:** Remove the right side up pipe.

**Step 7:** Install the left side aFe power up pipe using the OE hardware and bracket.

**Step 8:** Install the right side aFe power up pipe using the OE hardware.

**Step 9:** Reinstall the ERG pipe using the OE hardware.

**Step 10:** Reinstall the downpipe using the OE hardware.

**Step 11:** Reinstall the Cab to chassis.

**Step 12:** Reconnect the batteries. Your installation is now complete. Thank you for choosing aFe POWER.