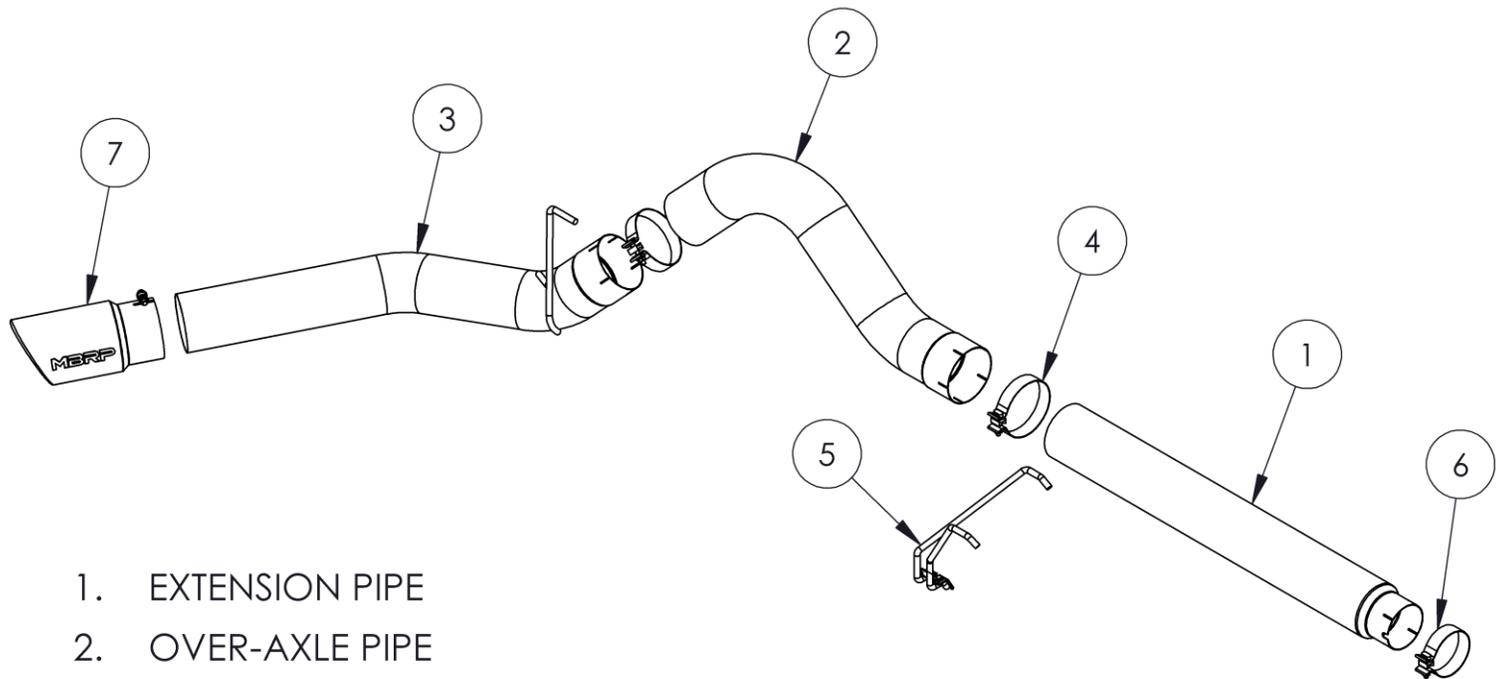


# S61340

2007-2012 RAM 2500/3500, 6.7L CUMMINS,  
5" FILTER BACK, SINGLE SIDE

# MBRP®



1. EXTENSION PIPE
2. OVER-AXLE PIPE
3. TAILPIPE
4. 5" BAND CLAMP (2PCS)
5. HANG TIGHT™ HANGER
6. 4" BAND CLAMP
7. 6" EXHAUST TIP

## PLEASE READ BEFORE STARTING INSTALLATION

**While MBRP has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:**

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.

# MBRP

## Removal of Stock System:

1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.
2. Loosen the nut on the clamps located behind the particulate filter and behind the muffler using a wrench or socket.

**Refer to Figure 1.**

3. Remove the muffler and tail pipe from the OEM rubber hangers. Remove the stock exhaust from vehicle.

**Refer to Figure 2.**

## Installation of MBRP Performance Exhaust:

1. The **4" to 5" Extension Pipe** provided is the length used for the Crew Cab Long Box. For all other models the **Extension Pipe** must be cut.

**Refer to Figures 3 & 4.**



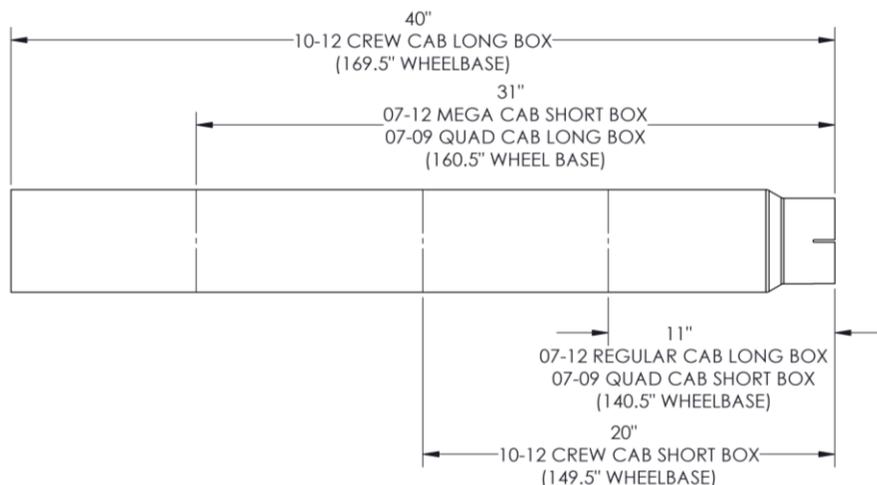
**Figure 1**



**Figure 2**

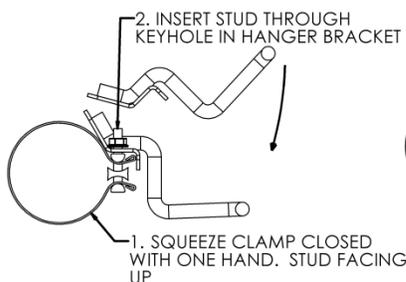


**Figure 3**

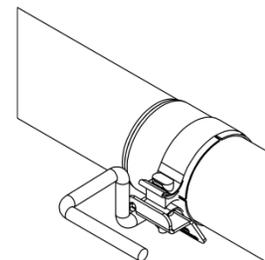
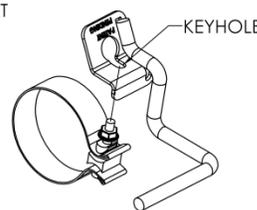


**Figure 4**

2. Install the **Hang Tight™ Hanger** onto a **5.0" Band Clamp** using the procedure shown below. (Hang Tight™ Hanger not exactly as shown)



3. ROTATE HANGER BRACKET TO SEAT THREADED STUD IN SLOT. BE SURE THE NUT IS ABOVE THE BRACKET



AS INSTALLED ON VEHICLE

# MBRP



**Figure 5**

3. Slide the **Hang Tight™ Hanger Clamp** assembly onto the outlet end of the **4” to 5” Extension Pipe**. Install the hangers into the existing OEM rubber insulators.

**Refer to Figure 5.**

4. Install the **Over-Axle Pipe** from the rear of the truck, over the axle and attach to the **4” to 5” Extension Pipe** using the **Hang Tight™ Hanger Clamp**.

5. Install the **Tail Pipe** into the Over-Axle Pipe using the **5” Band Clamp**. Slide the **Tail Pipe** hanger into the OEM rubber insulator.

**Refer to Figure 6.**



**Figure 6**

6. Install and adjust the **Exhaust Tip** to suit. Tighten the lock bolt located on the **Exhaust Tip**.

7. Align the exhaust as required. Starting at the front of the exhaust, tighten all clamps and connections.

8. Check along the whole length of the exhaust system to ensure that there is adequate clearance around the spare tire, fuel and brake lines or any wiring. If any interference is detected relocate or adjust.

**Congratulations!** You are ready to begin experiencing the improved power, sound and driving experience of your **MBRP** performance exhaust system. We know you will enjoy your purchase.