



XDP 7.3L OER+ Series Bellowed Up-Pipe Kit

Item Number: XD178

PACKING LIST:

- 1 – Exhaust Collector
- 1 – Driver Side Up-Pipe (Single Bend)
- 1 – Passenger Side Up-Pipe (Double Bend)
- 2 – Gaskets
- 4 – Short Bolts
- 4 – Long Bolts
- 4 – Flange Nuts



Before removing any parts from your truck, please compare the items you have received with the packing list above to verify that you have everything necessary to install your new XDP 7.3L OER+ Series Bellowed Up-Pipe Kit.



Ensure that the vehicle has not been in use and that the engine is cool to the touch. ALWAYS wear eye protection when working on any vehicle.

*** PLEASE READ INSTRUCTIONS PRIOR TO INSTALLATION***

Visit WWW.XDP.COM for our alternate installation manual including pictures and helpful reference points

INSTALLATION

While installation of the XDP 7.3L OER+ Series Bellowed Up-Pipe Kit is possible without removing the turbo, it's highly recommend that the turbo is removed to ease your installation.

Step 1: Disconnect Batteries

Step 2: Remove your air inlet hose from your turbo.

Step 3: Remove the clamp attaching the downpipe to your turbine housing of your turbo. (7/16")

Step 4: From under the vehicle, loosen and remove the lower bolts from the up-pipes on both exhaust manifolds. (13mm & 10mm)

Step 5: Remove the bolts holding the driver side up-pipe to the exhaust collector on the back side of the turbine. (10mm)

Step 6: Remove the clamp attaching the exhaust collector to the turbine housing. (7/16")

Step 7: Remove the exhaust collector and up-pipes from the truck.

Step 8: Loosely assemble the passenger side up-pipe and exhaust collector using the supplied short bolts and gasket. (The passenger side up-pipe has a double bend and attaches bellowed side closest to the collector.)

Step 9: Install the assembly and align the exhaust collector to the turbine housing. Be sure the pin on the exhaust collector is engaged on the turbine housing before installing the clamp. Leave the clamp slight loose to ease maneuverability.

Step 10: Loosely install the passenger side up-pipe to the passenger side exhaust manifold using the supplied nuts and long bolts.

Step 11: Install and attach the driver side up-pipe to the exhaust collector using the supplied short bolts and gasket. (The driver's side up-pipe has a single bend and attaches bellowed side closest to the collector.)

Step 12: Loosely install the driver side up-pipe to the driver side exhaust manifold using the supplied nuts and long bolts.

Step 13: Fully tighten the clamp connecting the exhaust collector to the turbine.

Step 14: Fully tighten the up-pipe to exhaust collector bolts.

Step 15: Fully tighten the up-pipe to manifolds bolts.

Step 16: Reinstall the clamp attaching the downpipe to your turbine housing of your turbo

Step 17: Reinstall your air inlet hose onto your turbo.

Step 18: Reconnect batteries and check for any leaks.