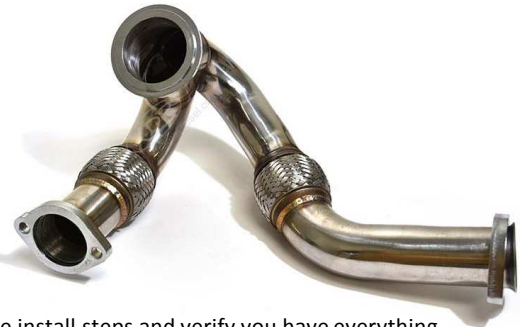




**XDP 6.0L OER+ Series Exhaust Up-Pipe Assembly**  
Item Number: XD218

**PACKING LIST:**

- 1 – XDP 6.0L OER+ Exhaust Up-Pipe Assembly



Before removing any parts from your truck, please read over the install steps and verify you have everything necessary to install your XDP 6.0L OER+ Series Exhaust Up-Pipe Assembly.

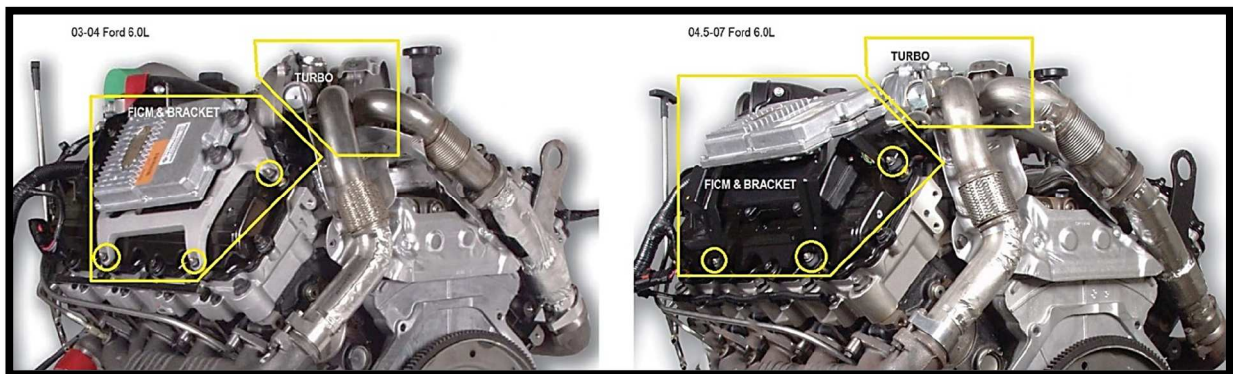


Ensure that the vehicle has not been in use and that the engine is cool to the touch. Always wear eye protection when working on any vehicle.

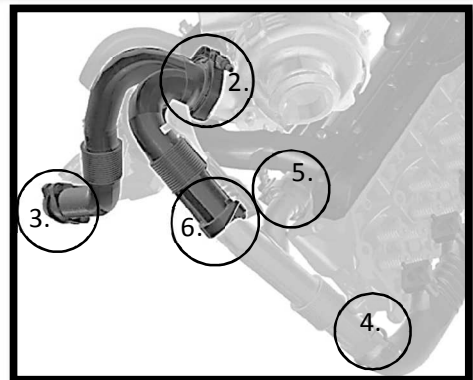
**REMOVAL**

*Disconnect both negative terminals and apply a penetrating lubricant to all exhaust fasteners and clamps to aid in disassembly.*

1. Remove the turbocharger, FICM, retaining nuts and bracket from the driver side valve cover. (as per factory recommendations)



2. Remove the V-band clamp joining the factory y-pipe assembly to the turbocharger turbine inlet. (Save for reinstallation)
3. Remove the 2 bolts connecting the factory y-pipe assembly to the driver side exhaust manifold. (Save for reinstallation)
4. Remove the 2 bolts connecting the passenger side up-pipe to the exhaust manifold. (save for reinstallation)



5. Remove the v-band clamp joining the passenger side up-pipe to the EGR cooler.
6. Reposition the y-pipe assembly to gain better access to the bolts that join the y-pipe assembly to the passenger side up-pipe. (These bolts are easier to access with the passenger fender liner removed)
7. Remove the factory y-pipe assembly from the vehicle.

## **INSTALLATION**

*We HIGHLY recommend utilizing a new UP-PIPE TO Y-PIPE GASKET (FORD) which can be found on our website.*

1. Position the XDP 6.0L OER+ SERIES EXHAUST UP-PIPE ASSEMBLY XD218 in place and loosely assemble.
2. Passenger side up-pipe to exhaust manifold torque specification: 20 ft. lbs.
3. Driver side up-pipe to exhaust manifold torque specification: 20 ft. lbs.
4. Tighten clamp joining the XDP 6.0L OER+ SERIES EXHAUST UP-PIPE ASSEMBLY to the turbocharger turbine inlet.
5. Reinstall the FICM mounting bracket.
6. Reinstall the FICM.
7. Reinstall the turbocharger.
8. Start vehicle and check for any exhaust leaks. (If an exhaust leak is present the vehicle may exhibit symptoms such as: low boost pressure, excessive smoke output, or a low power state. In some circumstances, you may notice the sound of rushing air or will hear a squealing noise.)



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