



PART NO. XD334

XDP CUMMINS BOLT-ON SIDE FREEZE PLUG

INSTALLATION MANUAL



THANK YOU for purchasing your new XDP Cummins Bolt-on Side Freeze Plug. If at any time you need additional assistance with installation or have questions or comments, please call our technical support department at 1-888-343-7354. You can also take advantage of our live chat at www.xtremediesel.com and connect with an XDP Performance Specialist. We hope you enjoy your new XDP Cummins Bolt-on Side Freeze Plug and we thank you for your continued support.

CODE	DESCRIPTION	QTY
A	Freeze plug	1
B	Large O-ring	1
C	Bolt	1
D	Small O-ring	1
E	Freeze plug retainer	1

STOP

BEFORE REMOVING ANY PARTS FROM YOUR TRUCK, PLEASE COMPARE THE ITEMS YOU HAVE RECEIVED WITH THE PACKING LIST PROVIDED TO VERIFY THAT YOU HAVE EVERYTHING NECESSARY TO INSTALL YOUR NEW XDP CUMMINS BOLT-ON SIDE FREEZE PLUG.



BEFORE YOU BEGIN! Ensure that the vehicle has not been in use and that the engine is cool to the touch. Always wear eye protection when working on any vehicle.

- 1 Remove your factory side freeze plugs.
- 2 Clean the bore with scouring pad (make sure the surface is clean of anything that could damage or cut the o-ring).
- 3 Thread the bolt into the freeze plug retainer 2 full turns.
- 4 Install the freeze plug into the block and torque to 20ft/lbs.