



PART NO. XD337

## XDP CUMMINS BILLET DELIVERY VALVE HOLDER

### INSTALLATION MANUAL



**THANK YOU** for purchasing your new XDP Cummins Billet Delivery Valve Holder. If at any time you need additional assistance with installation or have questions or comments, please call our technical support department at 1-888-343-7354. You can also take advantage of our live chat at [www.xtremediesel.com](http://www.xtremediesel.com) and connect with an XDP Performance Specialist. We hope you enjoy your new XDP Cummins Billet Delivery Valve Holder and we thank you for your continued support.

CODE	DESCRIPTION	QTY
A	Delivery valve holder	1



**BEFORE REMOVING ANY PARTS FROM YOUR TRUCK, PLEASE COMPARE THE ITEMS YOU HAVE RECEIVED WITH THE PACKING LIST PROVIDED TO VERIFY THAT YOU HAVE EVERYTHING NECESSARY TO INSTALL YOUR NEW XDP CUMMINS BILLET DELIVERY VALVE HOLDER.**



**BEFORE YOU BEGIN!** Ensure that the vehicle has not been in use and that the engine is cool to the touch. Always wear eye protection when working on any vehicle.

- 1 Remove the injection lines from the injectors and injection pump.
- 2 Remove the factory delivery valve holder but be sure to retain the stock o-ring, spring, retainer, and washer.
- 3 Place the stock o-ring onto the new XDP billet delivery valve holder, along with the spring, retainer, and washer the same way they were installed in the stock delivery valve holder.
- 4 Install the new billet delivery valve holder into the pump and torque to 85ft/lbs.
- 5 Reattach the injection lines to the injectors and the delivery valve holders.

**Note:** It is recommended to install one delivery valve holder at a time to minimize the risk of losing parts.