



PART NO. XD339

## XDP CUMMINS BOLT-ON REAR FREEZE PLUG

### INSTALLATION MANUAL

**THANK YOU** for purchasing your new XDP Cummins Bolt-on Rear Freeze Plug. If at any time you need additional assistance with installation or have questions or comments, please call our technical support department at 1-888-343-7354. You can also take advantage of our live chat at [www.xtremediesel.com](http://www.xtremediesel.com) and connect with an XDP Performance Specialist. We hope you enjoy your new XDP Cummins Bolt-on Rear Freeze Plug and we thank you for your continued support.



CODE	DESCRIPTION	QTY
A	Freeze plug	1
B	O-ring	1
C	Bolts	2



**BEFORE REMOVING ANY PARTS FROM YOUR TRUCK, PLEASE COMPARE THE ITEMS YOU HAVE RECEIVED WITH THE PACKING LIST PROVIDED TO VERIFY THAT YOU HAVE EVERYTHING NECESSARY TO INSTALL YOUR NEW XDP CUMMINS BOLT-ON REAR FREEZE PLUG.**



**BEFORE YOU BEGIN!** Ensure that the vehicle has not been in use and that the engine is cool to the touch. Always wear eye protection when working on any vehicle.

- 1 Remove the factory rear freeze plug.
- 2 Clean the bore with scouring pad (make sure the surface is clean of anything that could damage or cut the o-ring).
- 3 Install the freeze plug into the block.
- 4 Install supplied bolts and torque to 45ft/lbs.

Note: 1/2" NPT Plug not included