



PART NO. XD375
**XDP ALUMINUM COOLANT
 RECOVERY TANK RESERVOIR**
 INSTALLATION MANUAL

CODE	DESCRIPTION	QTY
A	XDP Aluminum Coolant Recovery Tank Reservoir	1
B	1/4" NPT to 3/8 Barb fitting	2
C	Degas Cap	1



BEFORE REMOVING ANY PARTS FROM YOUR TRUCK, PLEASE COMPARE THE ITEMS YOU HAVE RECEIVED WITH THE PACKING LIST PROVIDED TO VERIFY THAT YOU HAVE EVERYTHING NECESSARY TO INSTALL YOUR NEW XDP ALUMINUM COOLANT RECOVERY TANK RESERVOIR XD375.

Pliers
17mm Socket / Wrench

8mm Socket / Wrench

19mm Socket / Wrench



BEFORE YOU BEGIN! Ensure that the vehicle has not been in use and that the engine is cool to the touch. Always wear eye protection when working on any vehicle.

- 1 Make sure your truck is turned off, engine is cool, and it cannot be started while installing the new Aluminum Coolant Recovery Tank Reservoir.
- 2 Upon opening the box locate the supplied 1/4" NPT to 3/8" Barb fittings (B) and install them hand tight to the Aluminum Coolant Recovery Tank (A) using Teflon tape on the threads.
- 3 Locate the radiator drain on the bottom of the radiator on the driver side of the vehicle. Use a 19mm wrench to loosen the drain plug and allow approximately 1-2 gallons of coolant to drain into a clean bucket or pan and tighten the drain once done. (Figure 1)
- 4 Remove the degas bottle cap. (You will hear an increase in coolant flow going into the bucket or pan while doing this). (Figure 2)



FIGURE 1



FIGURE 2

- 5** Remove the coolant lines connecting to the top of the factory coolant recovery tank using a pair of pliers and set aside as these will be re-used. (Figure 3)



FIGURE 3

- 6** Using a 8mm wrench remove degas bottle hold down bolts (2). (Figure 4)



FIGURE 4

- 7** Now gently pulling bottle towards front of vehicle you can now access the lower rad hose clamp , remove clamp and twist bottle out of its mounting location. (Figure 5)



FIGURE 5

- 8** Remove the factory screw clips from the OEM coolant recovery tank by using a small pick to release the locking tab and slide them out, and install them on your new Aluminum Coolant Recovery Tank.

- 9** Install the new Aluminum Coolant Recovery Tank using the OEM mounting bolts that were removed in step 6 and tighten.

- 10** Using a 17mm wrench, tighten the 1/4" NPT to 3/8" Barb fittings that were installed hand tight in Step 2.



FIGURE 6

- 11** Reinstall the lower coolant hose removed in step 7, to the new XDP Aluminum Coolant Recovery Tank along with the two lines going to the top.

- 12** With the lines reconnected, refill the engine with coolant and check for any leaks and install the supplied Degas Cap (C). If no leaks are present, start the vehicle and continue to check for leaks, check sight glass to confirm coolant level is good. (Coolant should be to the middle of the sight glass at operating temperature). (Figure 6)