

1. Identification

Product identifier RTV Silicone Sealant

Other means of identification
FIR No. 520896

Recommended use Automotive powertrain sealing applications

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Company Name Ford Motor Company

Address Attention: SDS Information, P.O. Box 1899
 Dearborn, Michigan 48121
 USA

Telephone 1-800-392-3673

SDS Information 1-800-448-2063 (USA and Canada)
 fordsds.com

Emergency telephone numbers

Poison Control Center: USA and Canada: 1-800-959-3673
 INFOTRAC (Transportation): USA and Canada 1-800-535-5053

2. Hazard(s) identification

Hazards for the product as sold

Physical hazards Not classified.

Health hazards Reproductive toxicity (fertility) Category 2

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements



Signal word Warning

Hazard statement Suspected of damaging fertility.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves/protective clothing/eye protection/face protection.

Response IF exposed or concerned: Get medical advice/attention.

Storage Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS No./Unique ID	%
SILICA, AMORPHOUS, FUMED, CRYSTALLINE FREE		112945-52-5	1 - < 5
octamethylcyclotetrasiloxane		556-67-2	0.1 - 1.0

Specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact	Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Direct contact with eyes may cause temporary irritation.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Use water spray to cool unopened containers.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep people away from and upwind of spill/leak. Keep unnecessary personnel away. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. Wear appropriate protective equipment and clothing during clean-up. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Stop the flow of material, if this is without risk. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS. The product is insoluble in water.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling	Obtain special instructions before use. Pregnant or breastfeeding women must not handle this product. Do not handle until all safety precautions have been read and understood. Avoid prolonged exposure. Provide adequate ventilation. Should be handled in closed systems, if possible. Observe good industrial hygiene practices. Wear appropriate personal protective equipment.
Conditions for safe storage, including any incompatibilities	Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-3 Permissible Exposure Limits (PEL) for Mineral Dusts (29 CFR 1910.1000)

Components	Type	Value	Form
SILICA, AMORPHOUS, FUMED, CRYSTALLINE FREE (CAS 112945-52-5)	TWA	5 mg/m ³	Respirable fraction.
		15 mg/m ³	Total dust.
		0.8 mg/m ³	
		20 mppcf	

NIOSH. Immediately Dangerous to Life or Health (IDLH) Values, as amended

Components	Type	Value
SILICA, AMORPHOUS, FUMED, CRYSTALLINE FREE (CAS 112945-52-5)	IDLH	3000 mg/m ³

US. NIOSH: Pocket Guide to Chemical Hazards Recommended Exposure Limits (REL)

Components	Type	Value
SILICA, AMORPHOUS, FUMED, CRYSTALLINE FREE (CAS 112945-52-5)	TWA	6 mg/m ³

US. OARS. Workplace Environmental Exposure Level (WEEL) Guide

Components	Type	Value
octamethylcyclotetrasiloxan e (CAS 556-67-2)	TWA	10 ppm

Biological limit values	No biological exposure limits noted for the ingredient(s).
Appropriate engineering controls	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.
Individual protection measures, such as personal protective equipment	
Eye/face protection	Wear safety glasses with side shields (or goggles).
Skin protection	
Hand protection	For prolonged or repeated skin contact use suitable protective gloves. The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other. Use protective gloves made of: Butyl rubber. Neoprene. Nitrile. Polyvinyl chloride (PVC).
Other	Wear suitable protective clothing. Wear appropriate chemical resistant clothing if applicable.
Respiratory protection	If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, an approved respirator must be worn. Respirator selection, use and maintenance should be in accordance with the requirements of OSHA Respiratory Protection Standard 29 CFR 1910.134 and/or Canadian Standard CSA Z94.4.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Physical state	Solid.
Form	Paste.
Color	Grey
Odor	Alcoholic.
Melting point/freezing point	Not available.
Boiling point or initial boiling point and boiling range	Not available.
Flammability	Not available.

Upper/lower flammability or explosive limits**Explosive limit - lower (%)** Not available.**Explosive limit - upper (%)** Not available.**Flash point** Not available.**Auto-ignition temperature** Not available.**Decomposition temperature** Not available.**pH** Not available.**Kinematic viscosity** Not available.**Solubility****Solubility (water)** Insoluble**Partition coefficient (n-octanol/water)** Not available.**Vapor pressure** Not available.**Density and/or relative density****Relative density** 1.32 (Water=1)**Vapor density** Not available.**Particle characteristics** Not available.**Other information****VOC** 1 %**10. Stability and reactivity****Reactivity** The product is stable and non-reactive under normal conditions of use, storage and transport.**Chemical stability** Material is stable under normal conditions.**Possibility of hazardous reactions** No dangerous reaction known under conditions of normal use.**Conditions to avoid** Contact with incompatible materials.**Incompatible materials** Strong oxidizing agents.**Hazardous decomposition products** No hazardous decomposition products are known.**11. Toxicological information****Information on likely routes of exposure****Inhalation** Based on available data, the classification criteria are not met. Prolonged inhalation may be harmful.**Skin contact** Based on available data, the classification criteria are not met. Prolonged skin contact may cause temporary irritation.**Eye contact** Based on available data, the classification criteria are not met. Direct contact with eyes may cause temporary irritation.**Ingestion** Based on available data, the classification criteria are not met. May be harmful if swallowed.**Symptoms related to the physical, chemical and toxicological characteristics** Direct contact with eyes may cause temporary irritation.**Information on toxicological effects****Acute toxicity**

Components	Species	Calculated/Test Results
SILICA, AMORPHOUS, FUMED, CRYSTALLINE FREE (CAS 112945-52-5)		
Acute		
Oral		
LD50	Mouse	> 15000 mg/kg
	Rat	> 22500 mg/kg

Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.
Respiratory or skin sensitization	
Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	This product is not expected to cause skin sensitization.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	Not classifiable as to carcinogenicity to humans.
IARC Monographs. Overall Evaluation of Carcinogenicity	
Not listed.	
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)	
Not listed.	
Reproductive toxicity	Suspected of damaging fertility.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.
Bioaccumulative potential	
Partition coefficient n-octanol / water (log Kow)	
octamethylcyclotetrasiloxane	5.1
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner.
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT	Not regulated as dangerous goods.
IATA	Not regulated as dangerous goods.
IMDG	Not regulated as dangerous goods.
Transport in bulk according to IMO instruments	Not applicable.

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

octamethylcyclotetrasiloxane (CAS 556-67-2)

1.0 % Subject to One-Time Reporting Requirements (Per Country)

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

Classified hazard categories Reproductive toxicity

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

California Proposition 65



WARNING: This product can expose you to METHANOL, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Developmental toxin

METHANOL (CAS 67-56-1)

Listed: March 16, 2012

International Inventories

All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

16. Other information, including date of preparation or last revision

Issue date

09-26-2025

Version

01

HMIS® ratings

Health: 0
Flammability: 1
Physical hazard: 0

NFPA ratings

Health: 2
Flammability: 1
Instability: 0

**Preparation Information and
Disclaimer**

This document was prepared by FCSD-Toxicology, Ford Motor Company, Diagnostic Service Center II, 1800 Fairlane Drive, Allen Park, MI 48101, USA, based in part on information provided by the manufacturer. The information on this data sheet represents our current data and is accurate to the best of our knowledge as to the proper handling of this product under normal conditions and in accordance with the application specified on the packaging and/or technical guidance literature. Any other use of the product which involves using the product in combination with any other product or any other process is the responsibility of the user. To the extent that there are any differences between this product's Safety Data Sheet (SDS) and the consumer packaged product labels, the SDS should be followed.

Part number(s)

TA-31